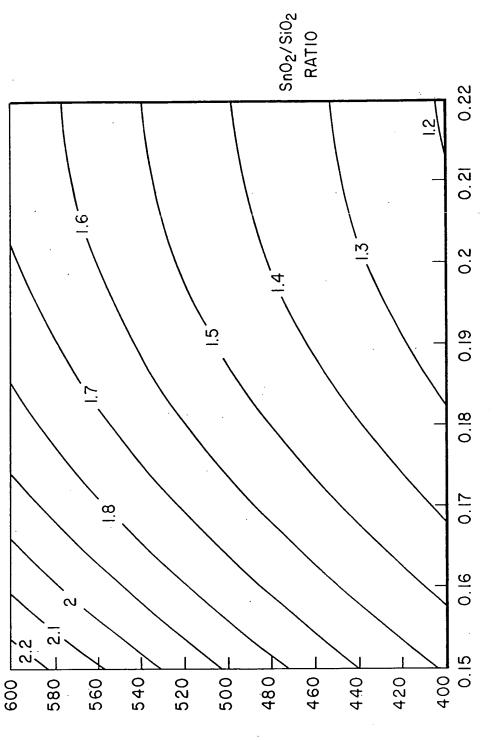


F/6. 4

CARRIER FLOW (STANDARD LITER PER MINUTE)



COATER HEIGHT (INCHES)

F/G. 5

TEP,

WATER, MOLE PERCENT

F16. 6